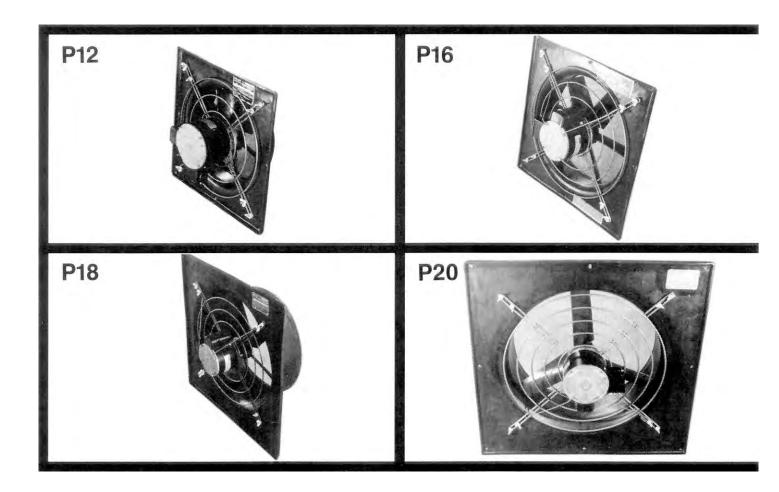
Evaluation Report

671



SUMMARY OF THE DEL-AIR PANEL FANS P12, P16, P18, P20 VENTILATION FANS

A Co-operative Program Between



P12, P16, P18, P20 PANEL VENTILATION FANS

MANUFACTURER AND DISTRIBUTOR:

Del-Air Systems Ltd. RO. Box 2500

1704 Fourth Avenue Humboldt, Saskatchewan

S0K 2A0

Phone: (306) 682-5011

RETAIL PRICE: P-12 \$345

P-16 \$356 P-18 \$366 P-20 \$376

(December 1991, f.o.b., Lethbridge, Alberta)

SUMMARY OF RESULTS

TABLE 1. Del-Air Model P-12 Fan Performance At Typical Levels of Operation.

SETTING	STATIC PRESSURE		AIR FLOW RATE		INPUT	TOTAL EFF.	FAN SPEED
	in wg	(Pa)	cfm	(L/s)	kW	%	rpm
	0.000	(0.0)	1520	(720)	0.182	22	1680
Single	0.050	(12.5)	1450	(690)	0.182	24	1680
Speed	0.100	(24.9)	1390	(650)	0.182	25	1680
Direct	0.125	(31.1)	1340	(630)	0.182	26	1680
	0.250	(62.3)	900	(430)	0.177	20	1680
Variable Speed Maximum (222 V)	0.000	(0.0)	1540	(720)	0.189	22	1680
	0.050	(12.5)	1450	(680)	0.189	23	1680
	0.100	(24.9)	1390	(660)	0.188	25	1680
	0.125	(31.1)	1340	(630)	0.187	25	1680
	0.250	(62.3)	950	(450)	0.181	21	1680
Variable Speed	0.000	(0.0)	1230	(580)	0.145	15	1370
	0.050	(12.5)	1150	(540)	0.144	16	1360
Mid-Range	0.100	(24.9)	1030	(490)	0.142	17	1380
(110	0.125	(31.1)	970	(460)	0.141	17	1400
Volts)	0.250	(62.3)	320	(150)	0.147	7	1290
Variable	0.000	(0.0)	770	(360)	0.101	5	860
Speed	0.050	(12.5)	620	(290)	0.099	6	890
Minimum	0.100	(24.9)	200	(93)	0.102	2	800
(71 Volts)	0.125	(31.1)	130	(60)	0.104	1	750

TABLE 2.Del-Air Model P-16 Fan Performance At Typical Levels of Operation.

SETTING	STATIC PRESSURE		AIR FLOW RATE		INPUT POWER	TOTAL EFF.	FAN SPEED
	in wg	(Pa)	cfm	(L/s)	kW	%	rpm
	0.000	(0.0)	2670	(1260)	0.289	25	1570
Single	0.050	(12.5)	2560	(1210)	0.289	27	1560
Speed	0.100	(24.9)	2430	(1150)	0.287	29	1560
Direct	0.125	(31.1)	2360	(1110)	0.286	29	1560
	0.250	(62.3)	1950	(920)	0.273	31	1570
Variable Speed Maximum (222 V)	0.000	(0.0)	2690	(1270)	0.298	24	1550
	0.050	(12.5)	2570	(1210)	0.298	26	1540
	0.100	(24.9)	2450	(1160)	0.298	28	1540
	0.125	(31.1)	2400	(1130)	0.296	29	1540
	0.250	(62.3)	2010	(950)	0.289	31	1560
Variable	0.000	(0.0)	2100	(990)	0.234	15	1250
Speed	0.050	(12.5)	1980	(930)	0.235	17	1240
Mid-Range	0.100	(24.9)	1800	(850)	0.233	18	1230
(143	0.125	(31.1)	1700	(800)	0.230	19	1240
Volts)	0.250	(62.3)	980	(460)	0.229	13	1240
Variable Speed	0.000	(0.0)	1230	(580)	0.148	5	740
	0.050	(12.5)	1000	(470)	0.145	7	780
Minimum	0.100	(24.9)	450	(210)	0.145	4	720
(89 Volts)	0.125	(31.1)	150	(70)	0.149	2	610

TABLE 3. Del-Air Model P-18 Fan Performance At Typical Levels of Operation.

SETTING	STATIC PRESSURE		AIR FLOW RATE		INPUT	TOTAL EFF.	FAN SPEED
	in wg	(Pa)	cfm	(L/s)	kW	%	rpm
	0.000	(0.0)	3750	(1770)	0.322	36	1490
Single	0.050	(12.5)	3600	(1700)	0.332	38	1470
Speed	0.100	(24.9)	3420	(1620)	0.339	38	1460
Direct	0.125	(31.1)	3320	(1570)	0.341	38	1450
	0.250	(62.3)	2710	(1280)	0.345	36	1430
Variable	0.000	(0.0)	3660	(1720)	0.316	34	1450
Speed Maximum (221 V)	0.050	(12.5)	3490	(1650)	0.326	35	1440
	0.100	(24.9)	3320	(1570)	0.335	36	1430
	0.125	(31.1)	3220	(1520)	0.338	36	1420
	0.250	(62.3)	2610	1230)	0.342	34	1420
Variable Speed	0.000	(0.0)	3000	(1420)	0.269	22	1190
	0.050	(12.5)	2690	(1270)	0.273	22	1130
Mid-Range	0.100	(24.9)	2330	(1110)	0.275	21	1090
(151	0.125	(31.1)	2130	(1010)	0.273	20	1080
Volts)	0.250	(62.3)	1050	(500)	0.274	-11	1030
Variable Speed Minimum (106 Volts)	0.000	(0.0)	1930	(910)	0.175	9	770
	0.050	(12.5)	1450	(680)	0.180	8	710
	0.100	(24.9)	910	(430)	0.181	7	720
	0.125	(31.1)	500	(240)	0.184	7	640

TABLE 4. Del-Air Model P-20 Fan Performance At Typical Levels of Operation.

SETTING	STATIC PRESSURE		AIR FLOW RATE		INPUT POWER	TOTAL EFF.	FAN SPEED
	in wg	(Pa)	cfm	(L/s)	kW	%	rpm
	0.000	(0.0)	3920	(1850)	0.270	36	1590
Single	0.050	(12.5)	3720	(1760)	0.275	38	1580
Speed	0.100	(24.9)	3500	(1650)	0.277	39	1570
Direct	0.125	(31.1)	3370	(1590)	0.278	39	1560
20.000	0.250	(62.3)	2600	(1230)	0.274	41	1560
Variable	0.000	(0.0)	3930	(1850)	0.276	36	1590
Speed Maximum (228 V)	0.050	(12.5)	3670	(1730)	0.282	37	1580
	0.100	(24.9)	3500	(1650)	0.285	38	1570
	0.125	(31.1)	3420	(1610)	0.287	39	1570
	0.250	(62.3)	2660	(1260)	0.283	39	1570
Variable	0.000	(0.0)	2960	(1400)	0.210	20	1210
Speed	0.050	(12.5)	2630	(1240)	0.212	20	1160
Mid-Range	0.100	(24.9)	2280	(1080)	0.213	21	1150
(131	0.125	(31.1)	2080	(980)	0.214	22	1150
Volts)	0.250	(62.3)	840	(400)	0.210	12	1180
Variable	0.000	(0.0)	2060	(970)	0.163	9	850
Speed	0.050	(12.5)	1530	(720)	0.160	9	795
Minimum	0.100	(24.9)	870	(410)	0.154	7	820
(95 Volts)	0.125	(31.1)	300	(75)	0.159	3	760

RECOMMENDATIONS

The Alberta Farm Machinery Research Centre recommends the manufacturer:

- Supply fan performance data over a complete range of static pressures.
- Update the operator's manual to include specific information on the Del-Air Panel fans. Specific information should include fan general operation, maintenance, installation, rated performance, safety aspects and troubleshooting.

Manager: R.P. Atkins

Project Engineer: R.C. Maze Test Engineer: R.J. Proctor

THE MANUFACTURER STATES THAT

With regard to recommendation number:

- Performance data resulting from these tests will be distributed to customers. Customers making comparisons will be encouraged to contact AFMRC/PAMI for data on competitors fans as well.
- The operator's manual has been revised and now includes this information.

GENERAL DESCRIPTION

The Del-Air Model P12, P16, P18 and P20 ventilation fans are 11.8 in (300 mm), 15.5 in (390 mm), 18 in (460 mm) and 19.5 in (500 mm) in diameter, respectively. The Del-Air panel fans are variable speed, direct drive, propeller type axial flow fans. The fans are primarily used in livestock and poultry barns as exhaust fans located in the wall.

The Del-Air P12, P16, P18 and P20 ventilation fans are flush-mounted units equipped with inlet guard grills and mounting face plates.

All the Del-Air panel fans have polypropylene propellers and aluminum hubs mounted directly on 0.25 hp (0.187 kW), single phase, 115/230 volt, electric motors. The motors are integral with the wire inlet guard grills and are bolted to the fan housing.

FIGURES 1, 2, 3 and 4 show the location of major components, while detailed specifications are given in APPENDIX 1.

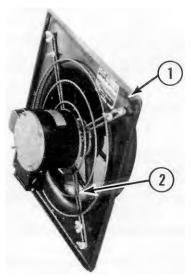


FIGURE 1. Del-Air Model P12 Panel Ventilation Fan: (1) Mounting Face Plate and (2) Inlet Guard Grill.

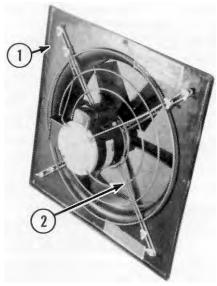


FIGURE 2. Del-Air Model P16 Panel Ventilation Fan: (1) Mounting Face Plate and (2) Inlet Guard Grill.

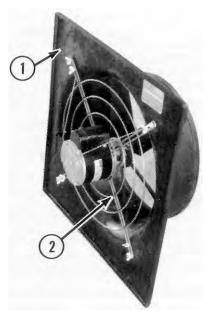


FIGURE 3. Del-Air Model P18 Panel Ventilation Fan: (1) Mounting Face Plate and (2) Inlet Guard Grill.

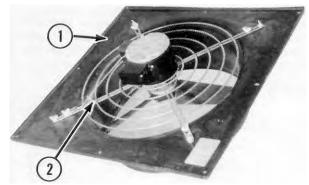


FIGURE 4. Del-Air Model P20 Panel Ventilation Fan: (1) Mounting Face Plate and (2) Inlet Guard Grill.

SCOPE OF TEST

The fans evaluated by Alberta Farm Machinery Research Centre (AFMRC) were configured as described in the General Description, FIGURES 1 through 4, and the Specifications section of this report. The manufacturer may have built different configurations of these fans before or after the AFMRC test. Therefore, when using this report check the fan under consideration is the same as the one reported here. If differences exist, assistance can be obtained from AFMRC or the manufacturer to determine changes in performance.

The Del-Air Models P12, P16, P18 and P20 Panel fans were tested in the inlet chamber set-up (FIGURE 5) in accordance with Canadian Standards Association Ventilation Fan Test Standard No. CAN/CSA C320M86. The intent was to determine the performance of the fan in terms of air flow rate, static pressure, input power and total efficiency. The control unit was not evaluated and was used only to set fan speed.

Fans were tested at 230 V for both single and variable speed modes. Fan performance was determined at a maximum setting, a mid-range setting and a minimum setting for the variable speed mode. The minimum settings were established by reducing the fan speed to the point where a static pressure of 0.125 in wg (31.1 Pa) could still be obtained.

The fans were also evaluated for ease of operation, maintenance, operator safety and suitablity of the operator's manual.

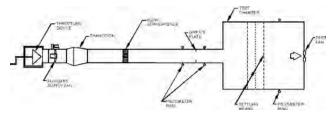


FIGURE 5. Schematic of Fan Test Apparatus--Inlet Chamber Set-Up.

RESULTS AND DISCUSSION

FAN PERFORMANCE

All fan performance results in this report are given at standard air1 so direct comparisons can be made with other fan test reports. Fan performance under actual operating conditions could differ from these results by up to 10%, depending on such things as temperature, barometric pressure, humidity and elevation above sea level.

Air Flow Rate: Air flow rates in the single speed mode and at the maximum setting on the variable speed control were similar for all the fans tested (FIGURES 6, 7, 8 and 9). In all cases, reducing the fan speed greatly reduced the air flow rate for a given static pressure². For example, at a static pressure of 0.125 in wg (31.1 Pa), reducing the speed of the Del-Air P20 fan from maximum to mid-range to minimum setting reduced the air flow rate from 3420 cfm (1610 L/s) to 2080 cfm (980 L/s) to 300 cfm (75 L/s), respectively. At high static pressures the reductions were even larger.

Air flow rates at typical levels of operation (i.e., static pressure) are given in Table 1 through 4. Ventilation fans are often rated on their output at a static pressure of 0.125 in wg (31.1 Pa). The AFMRC measured flow rate in a single speed direct mode at 0.125 in wg (31.1 Pa) for the P12, P16, P18 and P20 fans were 1340 cfm (630 L/s), 2360 cfm (1110 L/s), 3320 cfm (1570 L/s) and 3370 cfm (1590 L/s), respectively.

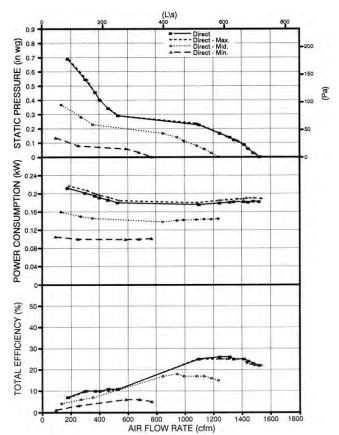


FIGURE 6. Del-Air Model P12 Panel Fan Performance Curves.

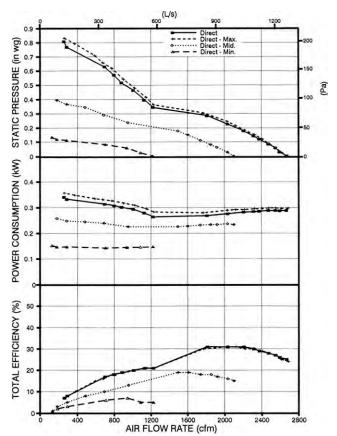


FIGURE 7. Del-Air Model P16 Panel Fan Performance Curves.

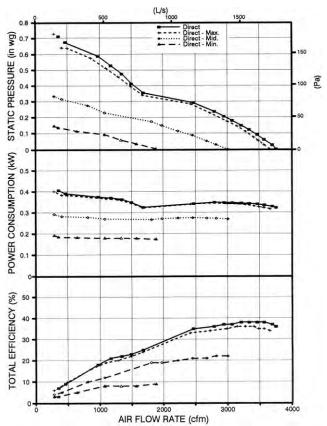


FIGURE 8. Del-Air Model P-18 Panel Fan Performance Curves.

¹Standard air is air with a density of 0.075 lbm/ft3 (1.2 kg/m3) which occurs at 68°F (20°C), 50% relative humidity and a barometric pressure of 29.92 in Hg (101.325

²Static pressure is a measure of the pressure difference between the pressure inside the building and the pressure on the outside of the building. Static pressure is usually expressed in inches of water gauge (in wg) or Pascals (Pa).

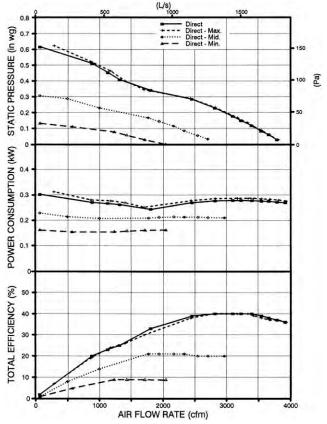


FIGURE 9. Del-Air Model P20 Panel Fan Performance Curves.

Power Consumption: The power consumption numbers given in TABLES 1 through 4 can be used to calculate the cost of operating the fan. To calculate the cost of fan operation, multiply the power consumption (kW) by the number of hours of fan operation times the cost per kilowatt hour.

The power consumed by the fan depends on fan speed. For example, at typical levels of static pressure (Table 4), the input power of the P20 fan varied from 0.270 to 0.278 kW in the single speed mode, from 0.276 to 0.287 kW at maximum speed, from 0.210 to 0.214 kW at mid-range speed and from 0.154 to 0.163 kW at minimum speed. The maximum amperage drawn by the motors was 1.24 amps for the P12, 1.55 amps for the P16, 1.75 amps for the P18 and 1.48 amps for the P20. The maximum allowable amperage draw of the motors was 1.49 amps, including the +-10% allowable limit established by CSA Standards. Prolonged operation in excess of the rated amperage could reduce motor life.

Total Efficiency: Total efficiency is the ratio of air horsepower over the input power. Air horsepower is dependent upon the air flow rate and corresponding total pressure. For typical levels of operation, the total efficiency of the Del-Air P20 (TABLE 4) using the variable speed control ranged from 36 to 39% at maximum speed, 12 to 22% at midrange and 3 to 9% at minimum speed. The total efficiency at maximum fan speed and a static pressure of 0.125 in wg (31.1 Pa) was 39% for the Del-Air P-20 fan.

EASE OF OPERATION

Maintenance: The operator's manual advised a routine cleaning program to remove dust, dirt and ice build-up. A check of the free movement of the fan was also recommended. The design of the fans allowed for easy access to clean the fan blades and housing. Regularly scheduled cleaning and maintenance will ensure longer motor life and optimum performance.

OPERATOR SAFETY

The inlet guard grills provided adequate protection from the fan blades. The motors were totally enclosed units and presented no safety hazards. The Del-Air Models P12, P16, P18 and P20 panel fans were CSA approved.

The noise levels of the Del-Air Panel fans were measured at a distance of 4.9 ft (1.5 m) from the centre of the fan inlet while operating at a 0.125 in wg (31.1 Pa) static pressure. The noise level of the Del-Air P12, P16, P18 and P20 Panel fans were 79, 79, 76, 76 dB(A), respectively. Higher noise levels could be expected if the fans were operated in the vicinity of other buildings. The Del-Air Panel fans fall within Range 3 of the AFMRC noise level range classification (APPENDIX II). The noise levels produced by these fans can be considered annoying and be detrimental to hearing and operator performance under continuous exposure. Ear protection should be considered if working near the fan for prolonged periods.

OPERATOR'S MANUAL

The operator's manual was very informative and contained information on operation, specifications, installation, wiring, maintenance, safety, service and troubleshooting. However, the manual did not include information specifically for Del-Air Models P12, P16, P18 and P20 Panel fans. The AFMRC recommends the manufacturer update the operator's manual to include specific information on the Del-Air Models P12, P16, P18 ad P20 ventilation fans.

	APPENDIX I
SF	PECIFICATIONS
MAKE:	Del-Air Systems Ltd.
MANUFACTURER:	Del-Air Systems Ltd. P.O. Box 2500 1704 Fourth Avenue Humboldt, Saskatchewan S0K 2A0
MODEL:	P12
SERIAL NUMBER:	JU12-259
OVERALL DIMENSIONS:	
housing widthhousing depth (motor included)	18.3 in (465 mm) 7.8 in (200 mm)
 housing height discharge opening guard grill diameter grill opening 	18.3 in (465 mm) 12.1 in (310 mm) 15.2 in (385 mm) 0.19 in (5 mm) dia. wire spaced at 1. in (45 mm)
IMPELLER:	
- diameter	11.8 in (305 mm)
- hub diameter	3.8 in (95 mm)
- number of blades	6
blade angleblade width base	Hub 45°, Tip 38° 3.4 in (85 mm)
blade width maximum	3.5 in (90 mm)
- tip clearance, minimum	0.15 in (4 mm)
tip clearance, maximum	0.35 in (9 mm)
WEIGHT:	18 lb (8.4 kg)
MAKE:	Del-Air Systems Ltd.
MANUFACTURER:	Del-Air Systems Ltd. P.O. Box 2500
	1704 Fourth Avenue Humboldt, Saskatchewan S0K 2A0
MODEL:	P16
SERIAL NUMBER:	JU16-269
OVERALL DIMENSIONS:	
- housing width	22.3 in (565 mm)
 housing depth (motor included) 	8.0 in (205 mm)
- housing height	22.3 in (565 mm)
- discharge opening	16.0 in (405 mm)
- guard grill diameter	18.8 in (475 mm)
- grill opening	0.19 in (5 mm) dia. wire spaced at 1. in (45 mm)
IMPELLER:	
- diameter	15.5 in (390 mm) 3.8 in (95 mm)
- hub diameter	

Hub 40°, Tip 27° - blade angle - blade width base 3.4 in (85 mm) blade width maximum 3.4 in (85 mm) - tip clearance, minimum 0.12 in (3 mm) tip clearance, maximum 0.39 in (10 mm) WEIGHT: 20 lb (9.2 kg)

Del-Air Systems Ltd. MAKE: MANUFACTURER: Del-Air Systems Ltd. P.O. Box 2500

1704 Fourth Avenue Humboldt, Saskatchewan

S0K 2A0 P18

MODEL: SERIAL NUMBER: KI18-129

OVERALL DIMENSIONS:

27.0 in (685 mm) - housing width - housing depth 11.8 in (300 mm)

(motor included)

27.1 in (685 mm) - housing height - discharge opening 18.3 in (470 mm) - guard grill diameter 20.9 in (530 mm)

- grill opening 0.19 in (5 mm) dia. wire spaced at 1.8

in (45 mm)

IMPELLER:

18.0 in (460 mm) - diameter - hub diameter 3.8 in (95 mm)

- number of blades

Hub 35°, Tip 20° - blade angle - blade width base 3.3 in (85 mm) blade width maximum 3.3 in (85 mm) 0.16 in (4 mm) - tip clearance, minimum 0.43 in (11 mm) tip clearance, maximum WEIGHT: 22 lb (10.2 kg)

Del-Air Systems Ltd. MAKE:

MANUFACTURER: Del-Air Systems Ltd.

P.O. Box 2500 1704 Fourth Avenue Humboldt, Saskatchewan SOK 2A0

MODEL: P20 SERIAL NUMBER: KD20-166

OVERALL DIMENSIONS:

- housing width 28.8 in (730 mm) - housing depth 11.8 in (300 mm) (motor included) 28.8 in (730 mm) - housing height - discharge opening 19.8 in (500 mm)

- guard grill diameter 20.9 in (530 mm)

- grill opening 0.19 in (5 mm) dia. wire spaced at 1.8

in (45 mm)

IMPELLER: - diameter

19.5 in (495 mm) 3.8 in (95 mm) - hub diameter - number of blades Hub 35°, Tip 15° - blade angle - blade width base 3.3 in (85 mm) blade width maximum 3.3 in (85 mm) tip clearance, minimum 0.16 in (4 mm)

tip clearance, maximum 0.24 in (6 mm) WEIGHT: 24 lb (11 kg)

P12, P16, P18 AND P20 MOTOR NAMEPLATE DATA:

FASCO - make

- serial Number (P12) E J90, (P16) EG90, (P18) EL90, (P20) EL90

- model 7124-0776 - class U24B1 - type

1650 - rpm 40° C - ambient temperature rise 115/230 - volts 2.7/1.35 - amps - phase - cycles

- horsepower 0.25 hp (186 W)

APPENDIX II

NOISE LEVEL RANGES

RANGE	SOUND LEVEL	COMMENTS
1	up to 45	Tolerable, low level background noise.
2	45 to 60	Dominating background noise that would interfere with normal conversation.
3	60 to 85	Could be annoying and detrimental to hearing and operator performance under long-term, continuous exposure. Ear protection should be considered.
4	over 85	Could damage hearing, depending on level and exposure time. Ear protection is definitely recommended.

SUMMARY CHART DEL-AIR MODEL P12 VENTILATION FAN

SUMMARY CHART DEL-AIR MODEL P16 VENTILATION FAN

RETAIL PRICE: \$345 (December 1991,

f.o.b. Lethbridge)

FAN 11.8 in (300 mm) pro-

DESCRIPTION: peller fan, variable speed, direct drive,

0.25 hp (187 W), 115/230 V electric

motor.

FAN PERFORMANCE:

Air Flow Rate:

- range 130 to 1540 cfm (60 to

720 L/s)

- at 0.125 in wg 1340 cfm (630 L/s)

Power Consumption: 0.099 to 0.189 kW

Efficiency Range: 1 to 26%

Efficiency at 0.125

in wg (31.1 Pa): 26%

OPERATOR Inlet guard provided SAFETY: CSA approved noise

CSA approved noise level = 79 dB(A) at 4.9 ft (1.5 m) from fan

None provided

inlet

OPERATOR'S

MANUAL:

RETAIL PRICE:

\$356 (December 1991,

f.o.b. Lethbridge)

FAN

DESCRIPTION:

15.5 in (390 mm) propeller fan, variable speed, direct drive,

0.25 hp (187 W), 115/230 V electric

motor.

FAN PERFORMANCE:

Air Flow Rate:

- range 150 to 2690 cfm (70 to

1270 L/s)

- at 0.125 in wg 2360 cfm (1110 L/s)

Power Consumption: 0.145 to 0.298 kW

Efficiency Range: 2 to 31%

Efficiency at 0.125

in wg (31.1 Pa): 29%

OPERATOR Inlet guard provided

SAFETY: CSA approved noise

level = 79 dB(A) at 4.9 ft (1.5 m) from fan

inlet

OPERATOR'S

MANUAL:

None provided

SUMMARY CHART DEL-AIR MODEL P18 VENTILATION FAN

SUMMARY CHART
DEL-AIR MODEL P20 VENTILATION FAN

RETAIL PRICE: \$366 (December 1991, RETAIL PRICE:

f.o.b. Lethbridge)

FAN 18.0 in (460 mm) pro-

DESCRIPTION: peller fan, variable

speed, direct drive, 0.25 hp (187 W), 115/230 V electric

motor.

FAN PERFORMANCE:

Air Flow Rate:

- range 500 to 3750 cfm (240

to 1770 L/s)

- at 0.125 in wg 3320 cfm (1570 L/s)

Power Consumption: 0.175 to 0.345 kW

Efficiency Range: 4 to 38%

Efficiency at 0.125

in wg (31.1 Pa): 38%

OPERATOR Inlet guard provided SAFETY: CSA approved noise

level = 76 dB(A) at 4.9 ft (1.5 m) from fan

None provided

inlet

OPERATOR'S

MANUAL:

DESCRIPTION:

\$376 (December 1991,

f.o.b. Lethbridge)

FAN

19.5 in (500 mm) propeller fan, variable

speed, direct drive, 0.25 hp (187 W), 115/230 V electric

motor.

FAN PERFORMANCE:

Air Flow Rate:

- range 300 to 3930 cfm (75 to

1850 L/s)

- at 0.125 in wg 3370 cfm (1590 L/s)

Power Consumption: 0.154 to 0.287 kW

Efficiency Range: 3 to 41%

Efficiency at 0.125

in wg (31.1 Pa): 39%

OPERATOR Inlet guard provided

SAFETY: CSA approved noise

level = 76 dB(A) at 4.9 ft (1.5 m) from fan

inlet

OPERATOR'S

MANUAL:

None provided



3000 College Drive South Lethbridge, Alberta, Canada T1K 1L6 Telephone: (403) 329-1212

FAX: (403) 329-5562

http://www.agric.gov.ab.ca/navigation/engineering/ afmrc/index.html **Prairie Agricultural Machinery Institute**

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